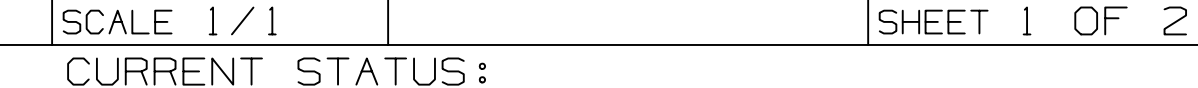
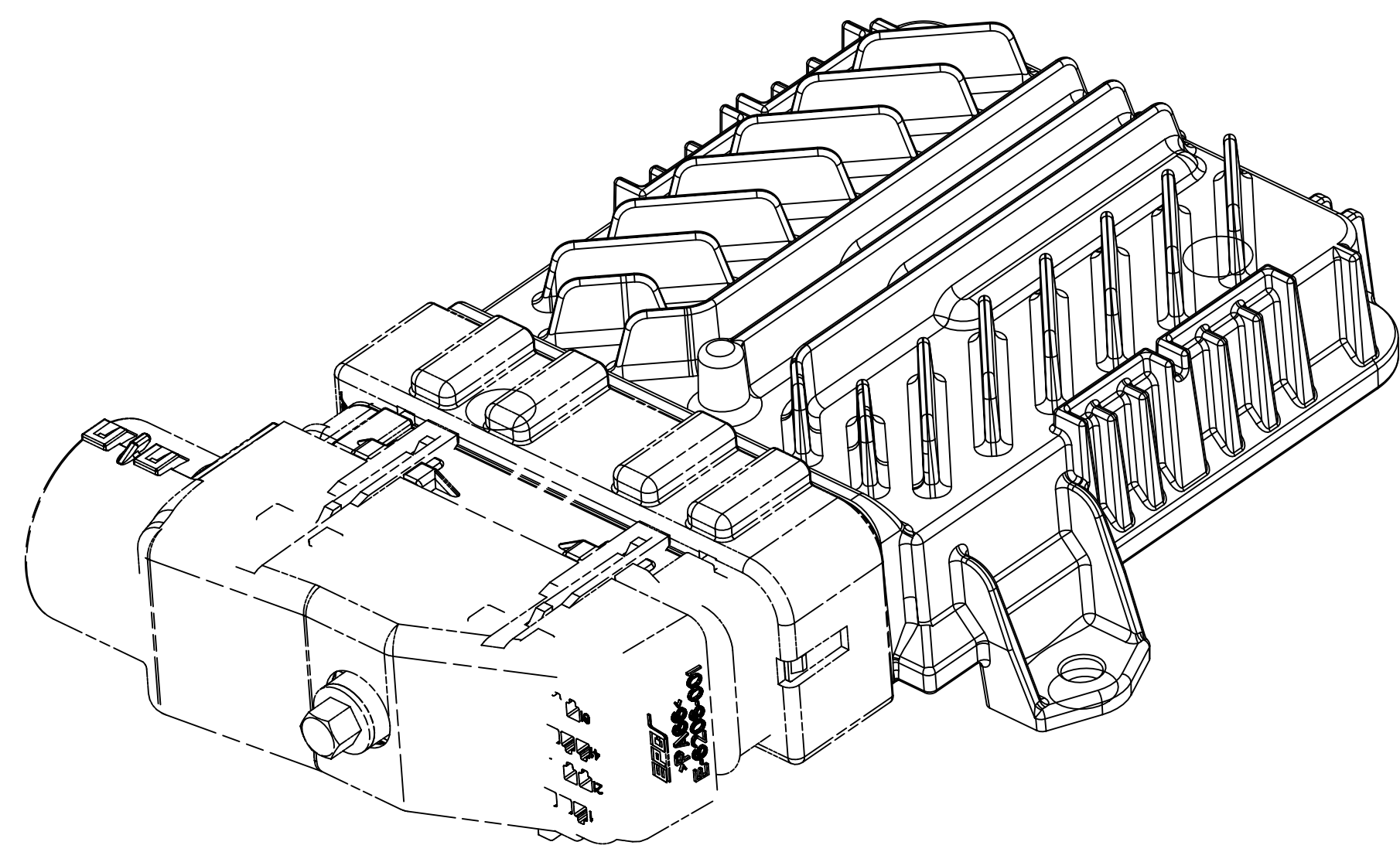
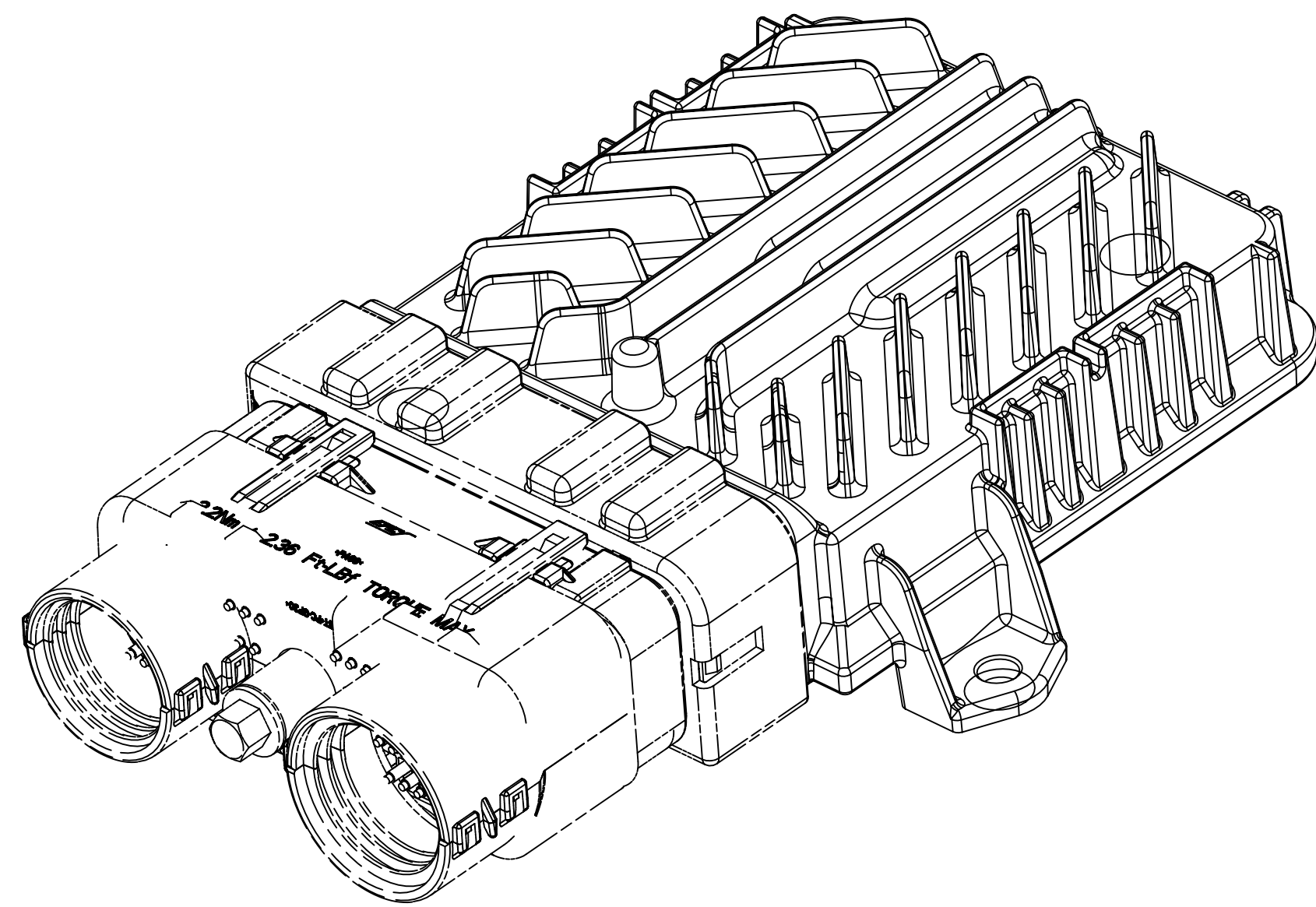


ALLISON PRODUCT	CONTROL MODULE TYPE
1000/2000 PRODUCT FAMILY	TCM (TRANSMISSION CONTROL MODULE
3000 PRODUCT FAMILY	CHASSIS-MOUNTED
4000 PRODUCT FAMILY	

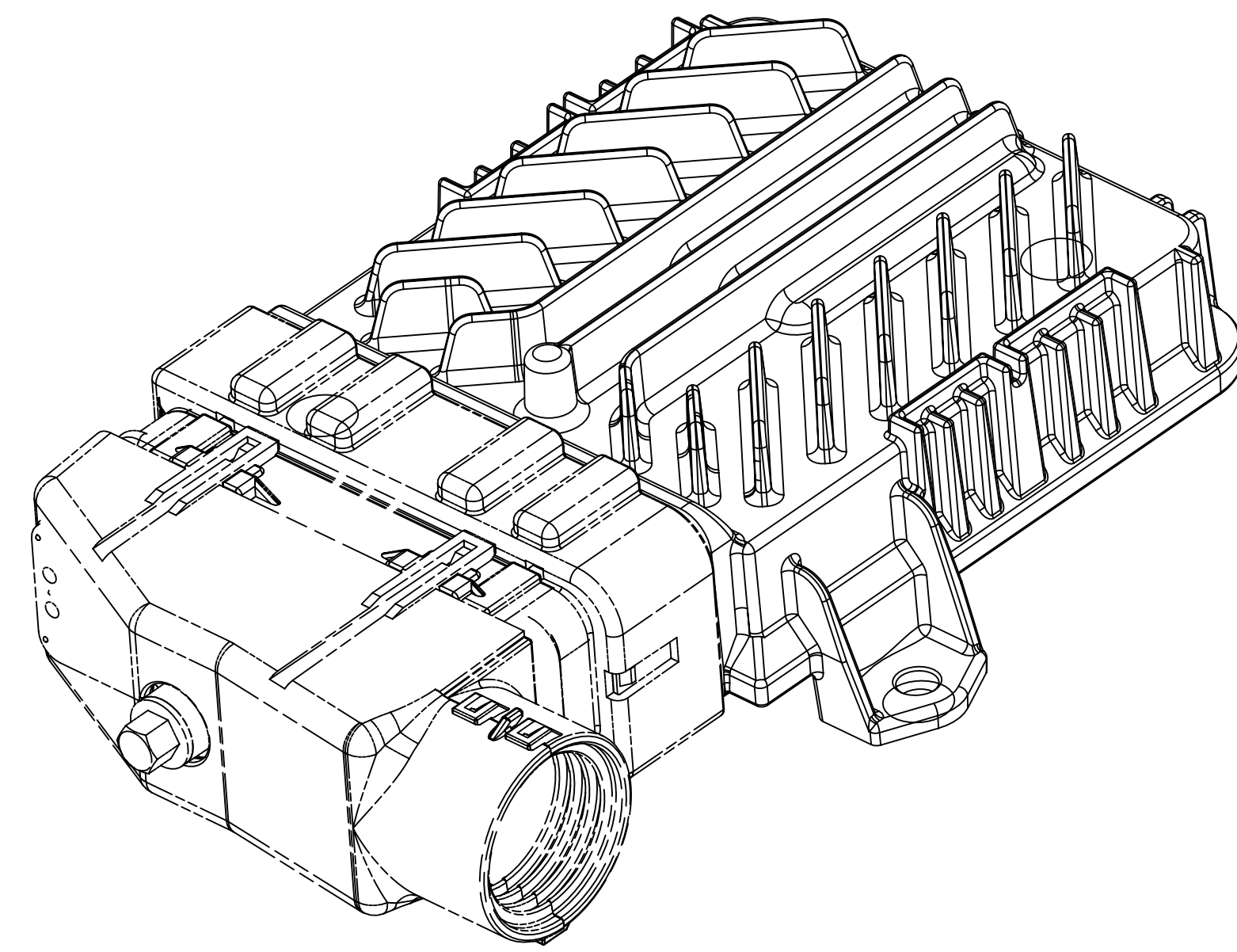




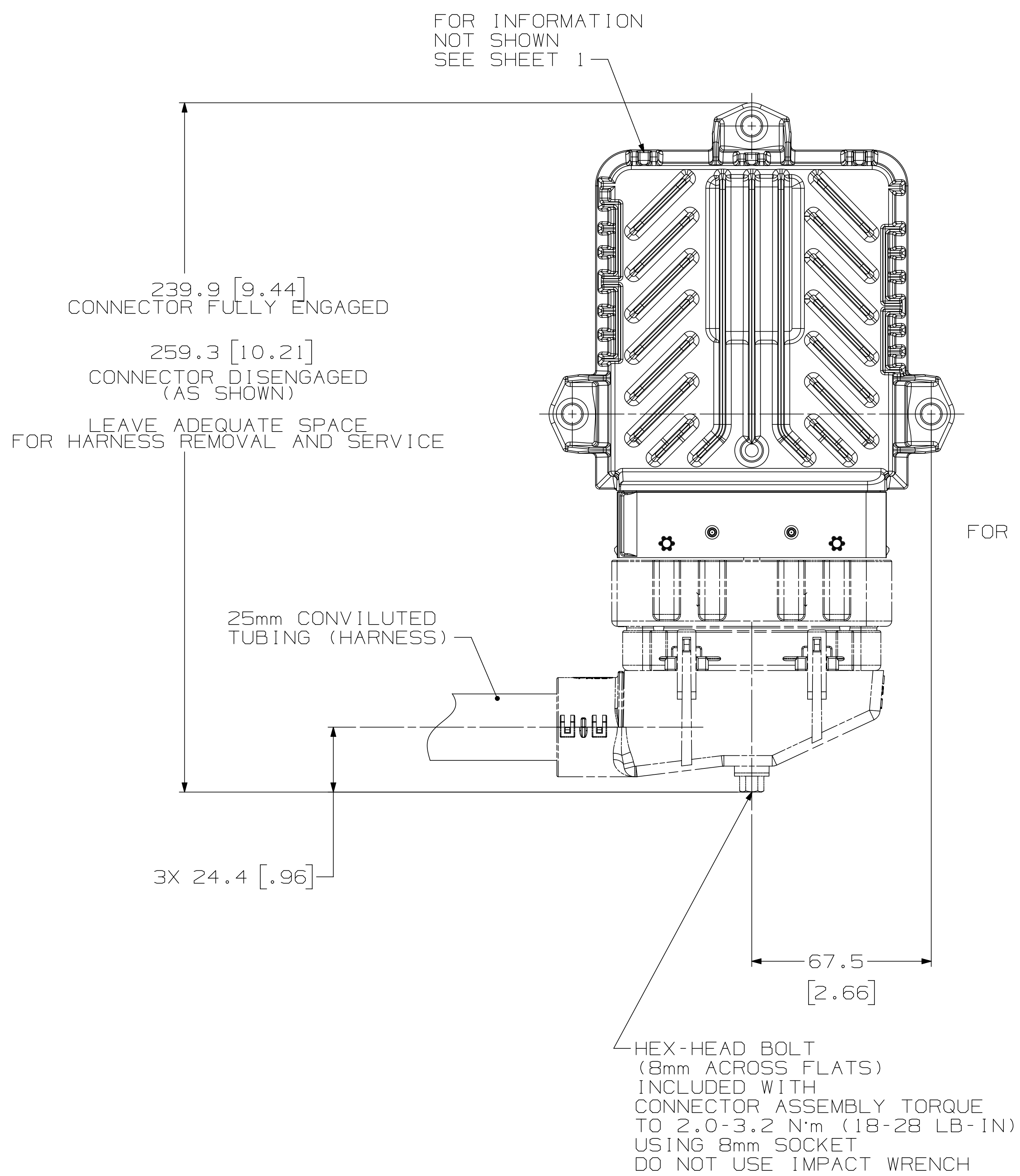
HARNESS CONNECTOR DETAILS
90-DEGREE TYPE B CONNECTOR
(SHOWN ENGAGED)



HARNESS CONNECTOR DETAILS
STRAIGHT-THRU CONNECTOR
(SHOWN ENGAGED)



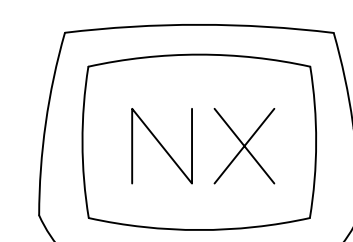
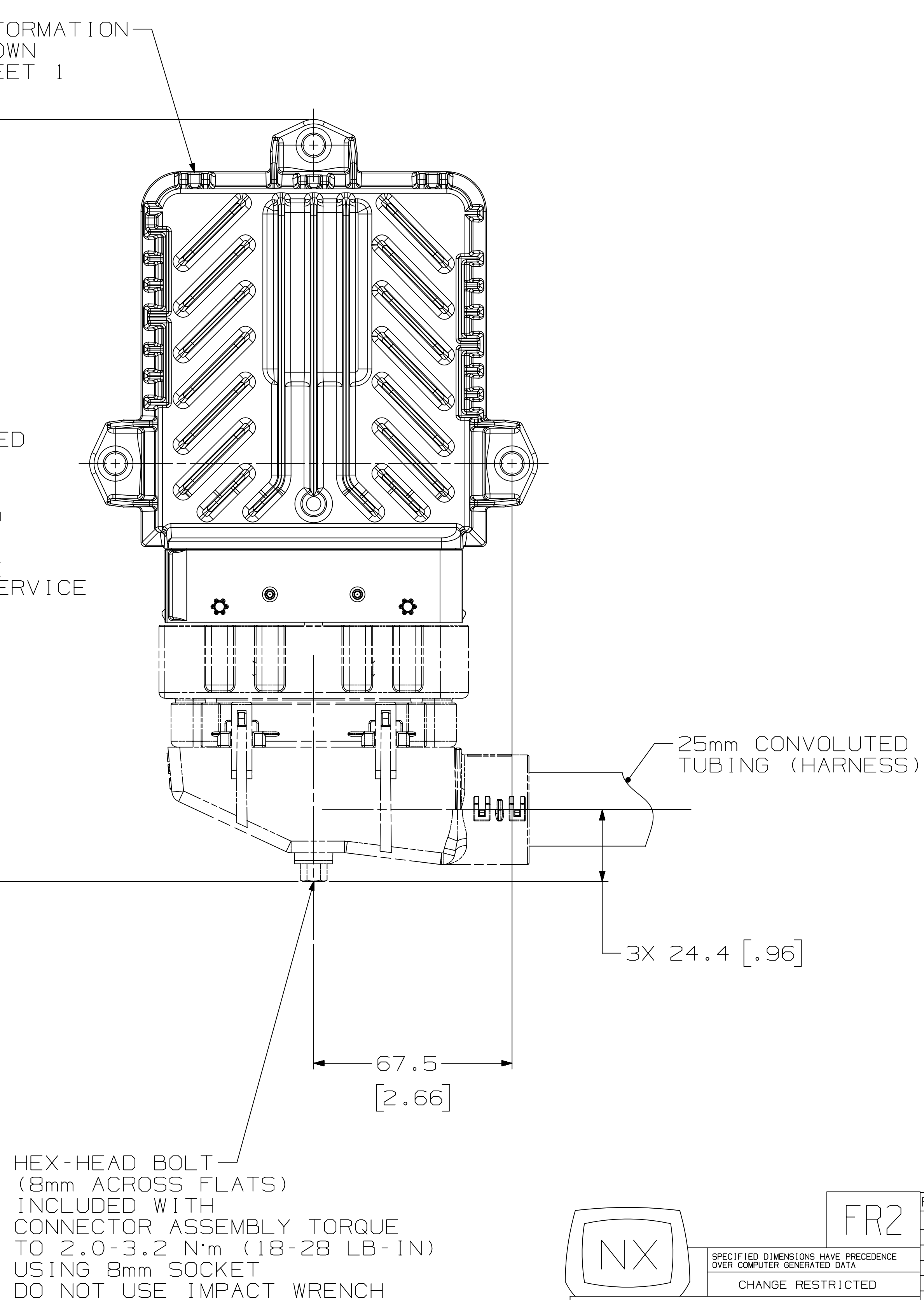
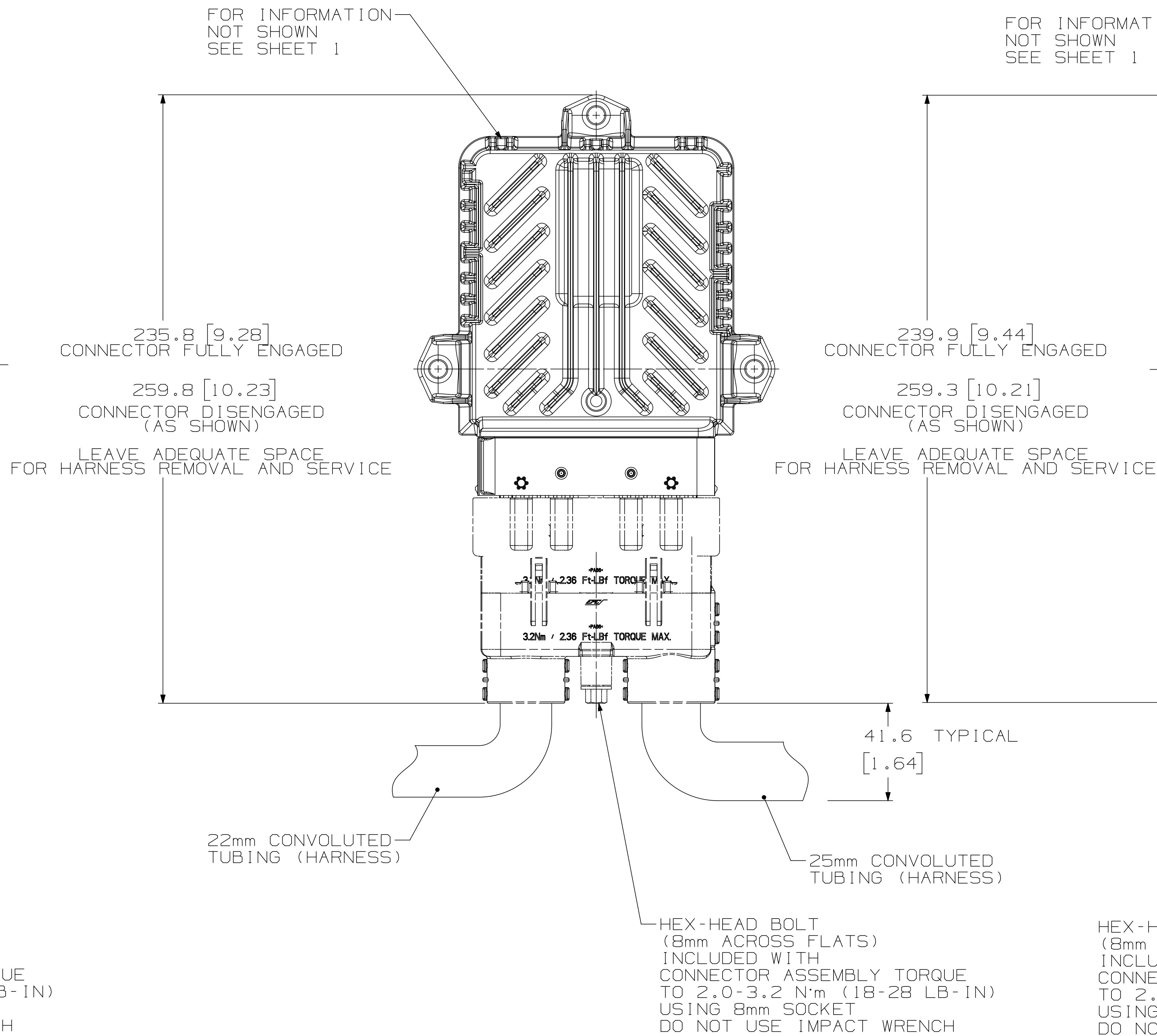
HARNESS CONNECTOR DETAILS
90-DEGREE TYPE A CONNECTOR
(SHOWN ENGAGED)



PARTS SHOWN IN PHANTOM ARE SUPPLIED AND INSTALLED
BY THE VEHICLE BUILDER.

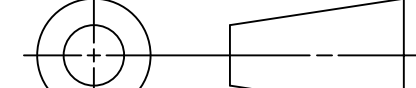
FOR WIRING INFORMATION, SEE SYSEM SCHEMATIC DRAWINGS.

DIMENSIONS SHOWN IN [] BRACKETS ARE IN INCHES,
AND FOR REFERENCE ONLY



METRIC

THIRD ANGLE



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FR2

REV	DESCRIPTION	DATE	DW/CHK
DATE	23MR21		
CHECKED	K. SPEER		
DATE			
APPROVED	T. BROWN		
DATE			
PROJ.	ENGR. J. CHAILLE		
DATE			
APPL.	ENGR.		
DATE			

REVISIONS

Allison Transmission.
Indianapolis, Indiana, USA

INSTL DWG, 6TH GEN TCM

MODEL ALLISON 6th GEN CONTROLS

SIZE CAGE CODE DWG NO

R 73342 AS07612

SCALE 1/1

CURRENT STATUS:
RX-Released - EXP

FR1

DWG. NO.
AS07612

LTR

SH
2

DWG
NO
AS07612